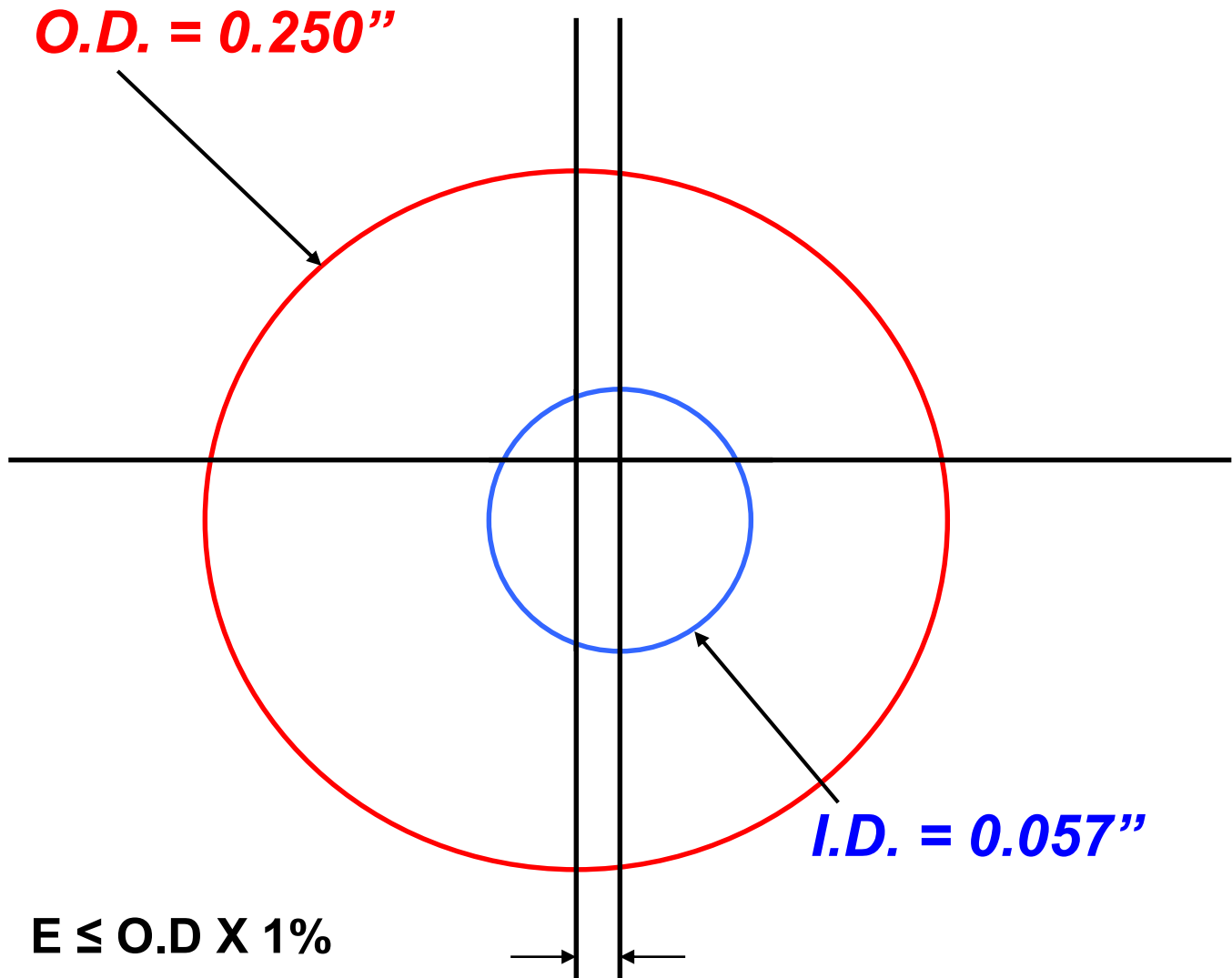


## CONCENTRICITY DIAGRAM



$$\begin{aligned} T.I.R. &= 2 E \\ E &\leq 0.250'' \times 1\% = 0.002'' \\ T.I.R. &\leq 0.004'' \end{aligned}$$

**This value is function of O.D, not I.D.**