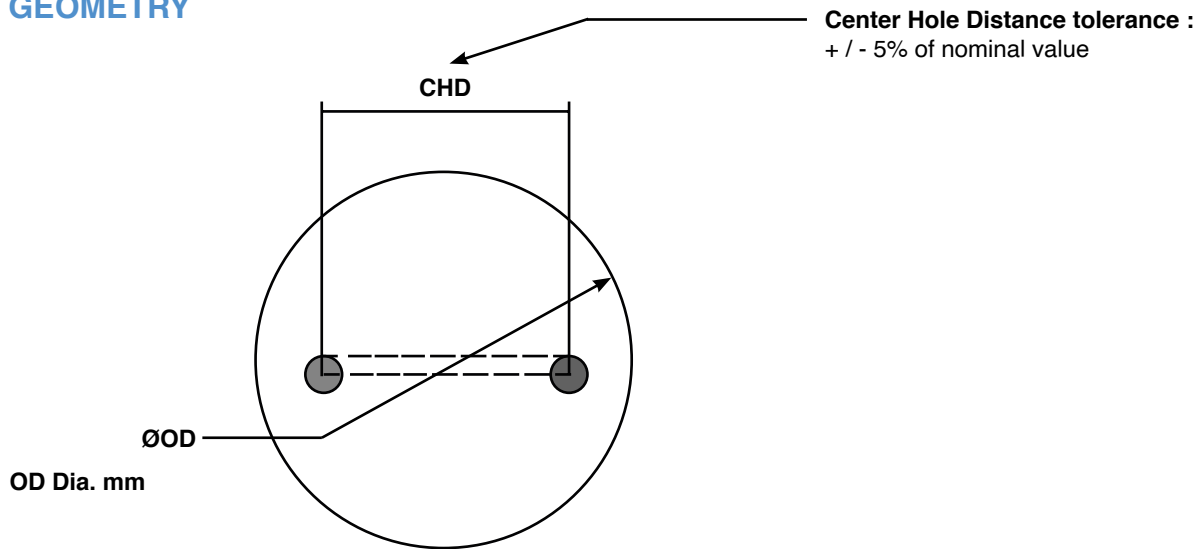


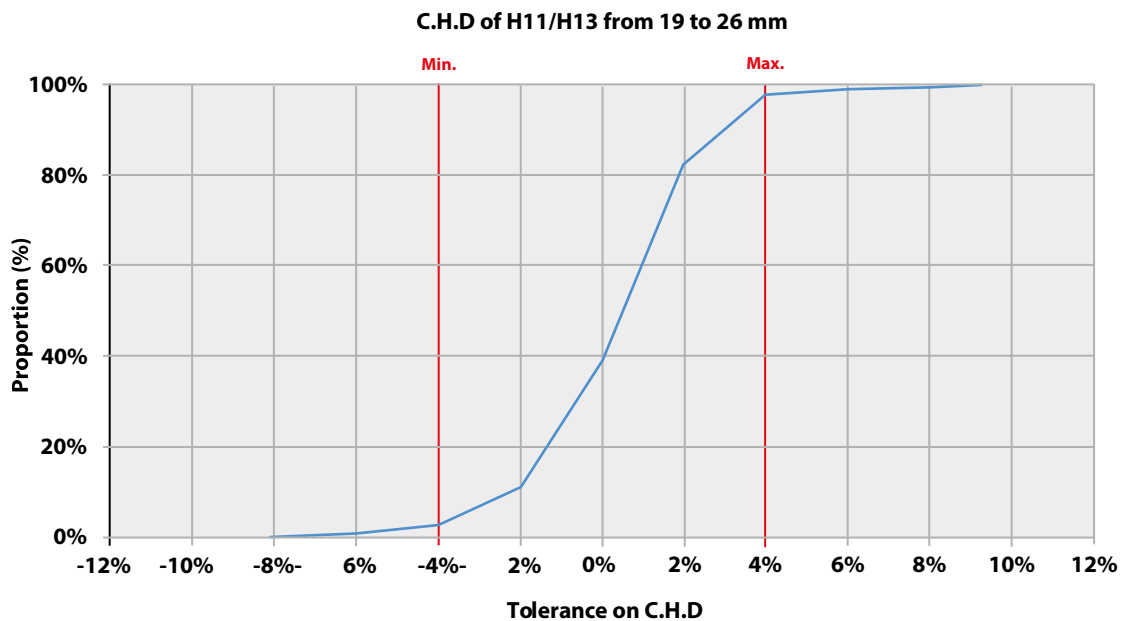
TOOLING APPLICATION

TWISTED BARS FOR CARBIDE INSERT & HEAD DRILLS: TOLERANCE- C.H.D

GEOMETRY



STATISTICAL RESULT



SAMPLING PLAN

Dia. (mm)	18.5	20.5	23/ Type-1	23/ Type-2	23/ Type-3
Num.	175	180	125	69	76

Please contact our office for any additional information or documentation. Dimensional information and technical drawings in this document are for reference only. Some of the product characteristics indicated in this document may be modified at any time at the company's discretion. Our company is not responsible for the use of our products outside standards prescription and what our commercial documents are indicating.