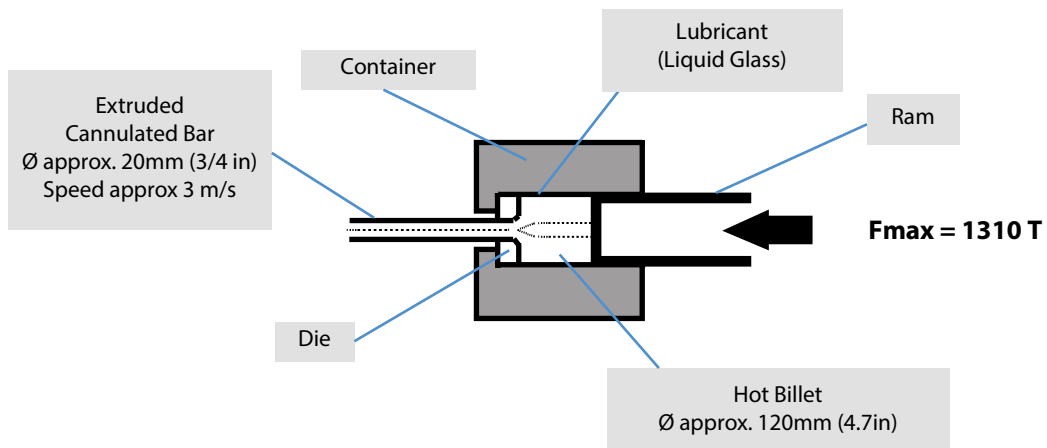


MEDICAL EXTRUSION PROCESS FOR HOLLOW BARS

EXTRUSION PROCESS LAYOUT



During extrusion TIME, SPEED, TEMPERATURE and PRESSURE are supervised with a specific acquisition system which analyses each and every billet.

Typical curves are shown hereafter.

PRESSURE AND RAM SPEED IN RELATION TO TIME DURING A M35 EXTRUSION OPERATION

