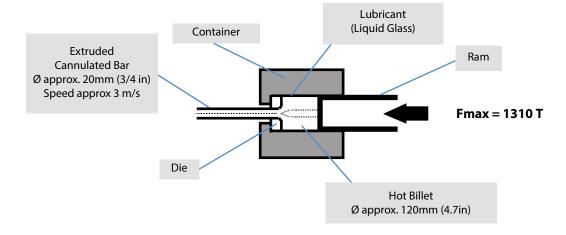




## MEDICAL EXTRUSION PROCESS FOR HOLLOW BARS

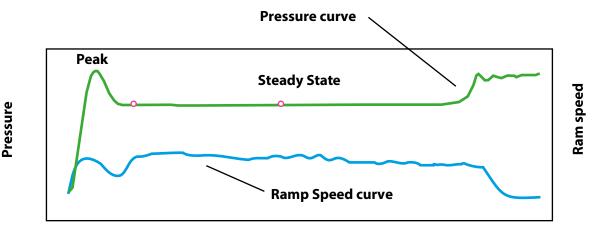
## **EXTRUSION PROCESS LAYOUT**



During extrusion TIME, SPEED, TEMPERATURE and PRESSURE are supervised with a specific acquisition system which analyses each and every billet.

Typical curves are shown hereafter.

## PRESSURE AND RAM SPEED IN RELATION TO TIME DURING A M35 EXTRUSION OPERATION



Time

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