

TOOLING APPLICATION STANDARD LEAD 35°

LEAD LENGTH FOR STANDARD HELIX 35°

	Ø		lead			Ø		lead	
	mm	in	mm	in		mm	in	mm	in
	GROUND	2.2	0.087	9.9		0.389	BLACK FINISH	14.0	0.551
2.7		0.106	12.1	0.477	15.0	0.591		67.3	2.650
3.2		0.126	14.4	0.565	16.0	0.630		71.8	2.826
3.7		0.146	16.6	0.654	17.0	0.669		76.3	3.003
4.2		0.165	18.8	0.742	18.0	0.709		80.8	3.180
4.7		0.185	21.1	0.830	19.0	0.748		85.2	3.356
5.2		0.205	23.3	0.919	20.0	0.787		89.7	3.533
5.7		0.224	25.6	1.007	21.0	0.827		94.2	3.709
6.3		0.248	28.3	1.113	22.0	0.866		98.7	3.886
6.8		0.268	30.5	1.201	23.0	0.906		103.2	4.063
7.3		0.287	32.8	1.289	24.0	0.945		107.7	4.239
7.8		0.307	35.0	1.378	25.0	0.984		112.2	4.416
8.3		0.327	37.2	1.466	26.0	1.024		116.7	4.593
8.8		0.346	39.5	1.554	27.0	1.063		121.1	4.769
9.3		0.366	41.7	1.643	28.0	1.102		125.6	4.946
9.8		0.386	44.0	1.731	29.0	1.142		130.1	5.123
10.3		0.406	46.2	1.819	30.0	1.181		134.6	5.299
10.8		0.425	48.5	1.908	31.0	1.220		139.1	5.476
11.3		0.445	50.7	1.996	32.0	1.260		143.6	5.652
11.8		0.465	52.9	2.084	33.0	1.299		148.1	5.829
12.3	0.484	55.2	2.173	34.0	1.339	152.5	6.006		
12.8	0.504	57.4	2.261	35.0	1.378	157.0	6.182		
13.3	0.524	59.7	2.349	36.0	1.417	161.5	6.359		
				37.0	1.457	166.0	6.536		
				38.0	1.496	170.5	6.712		
				39.0	1.535	175.0	6.889		
				40.0	1.575	179.5	7.066		